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fig. 18 shows a side view of the needle unit of fig. 13,

fig. 19 shows in an exploded perspective view a reservoir unit,

5 figs. 20A and 20B show in a schematic representation a transcutaneous device in the form of a cannula and insertion needle combination.

figs. 21A and 21B show in perspective views situations of use for a further embodiment of a drug delivery device,

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fig. 22A shows a needle unit,

fig. 22B shows an exploded view of the needle unit of fig. 2A,

15 figs. 23A and 23B show cross-sectionals view of the needle unit fig. 22A mounted to a drug delivery device as shown in fig. 21A.

figs. 24A and 24B show in perspective partially cut-away views delivery devices corresponding to figs, 21A and 21B.

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figs. 25A and 25B show in perspective views situations of use a further embodiment of a drug delivery device.

figs. 25C and 5D show in perspective views further embodiments of a drug delivery device,

fig. 26 shows an embodiment of a needle subunit, and

figs. 27A-27E show different expelling means suitable for use with drug delivery devices.

30 When appropriate, in the figures like structures are identified by like reference numerals.

## DESCRIPTION OF EXEMPLARY EMBODIMENTS

When in the following terms as "upper" and "lower", "right" and "left", "horizontal" and "verti-35 cal" or similar relative expressions are used, these only refer to the appended figures and not to an actual situation of use. The shown figures are schematic representations for which rea-